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No. : XMIN2407001859ML01_EN

Date : 2024-07-30

Page: 2 of 10

1. Neutral Salt Spray Test (NSS)

Test Method: ISO 9227:2022 & Client's requirement

Test Conditions:

Arrangement of test specimens: supported between 15°~25° from the vertical direction

Concentration of solution collected: (50±5)g/L NaCl

Chamber temperature: (35±2)°C

Volume of salt solution collected: (1.0~2.0) ml/(80cm²·h)

pH of collected solution at (25±2)°C: 6.5~7.2

Exposure period: 72h

Treatment of specimens after test: allow them to dry for 0.5h to 1h before rinsing, clean them in running water (\leq 40°C), then dry immediately.

Test	result:

Sample No.	Defects description	Appearance rating/ R_A	Protection rating/ R_P
1#	No defects	10	10
2#	White rust	9	9
3#	No defects	10	10
4#	No defects	10	10
5#	The paint film comes off	9	10
6#	The paint film comes off	8	10
7#	The paint film comes off	7	10
8#	The paint film comes off	8	10
9#	Discoloration is visible	0	10
10#	No defects	10	10
11#	Discoloration is visible	0	10



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Page: 3 of 10

Area of defects, A (%)	Rating
0(No defects)	10
0 <a≤0.1< td=""><td>9</td></a≤0.1<>	9
0.1 <a≤0.25< td=""><td>8</td></a≤0.25<>	8
0.25 <a≤0.5< td=""><td>7</td></a≤0.5<>	7
0.5 <a≤1.0< td=""><td>6</td></a≤1.0<>	6
1.0 <a≤2.5< td=""><td>5</td></a≤2.5<>	5
2.5 <a≤5.0< td=""><td>4</td></a≤5.0<>	4
5.0 <a≤10< td=""><td>3</td></a≤10<>	3
10 <a≤25< td=""><td></td></a≤25<>	
25 <a≤50< td=""><td></td></a≤50<>	
50 <a< td=""><td>0</td></a<>	0
	and the seal



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No. : XMIN2407001859ML01_EN Date : 2024-07-30 Page: 4 of 10





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No. : XMIN2407001859ML01_EN Date : 2024-07-30 Page: 5 of 10





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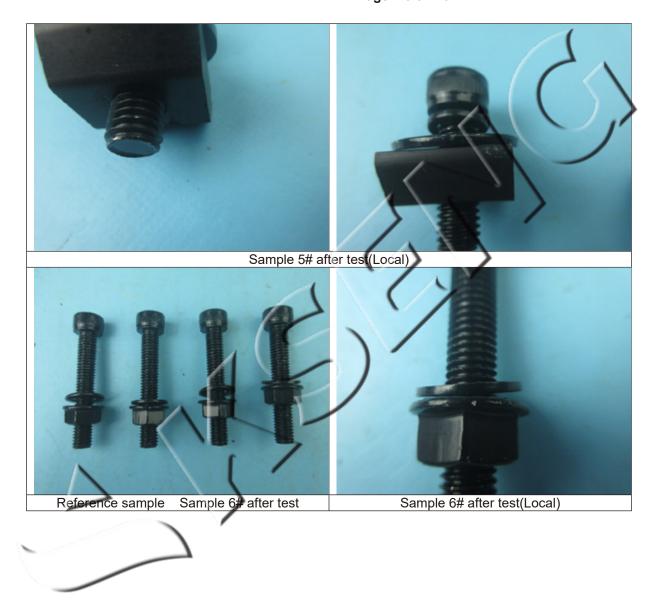
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No. : XMIN2407001859ML01_EN Date : 2024-07-30 Page: 6 of 10





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No. : XMIN2407001859ML01_EN Date : 2024-07-30 Page: 8 of 10





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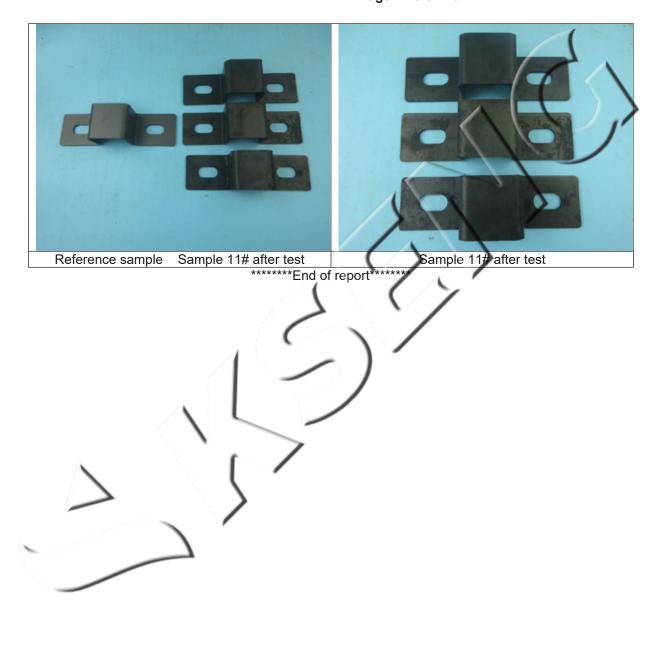
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